



| DATE | EVOLUTIONS / UP DATING | INDICE |
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| . | | . |
| | | |

[illegible]

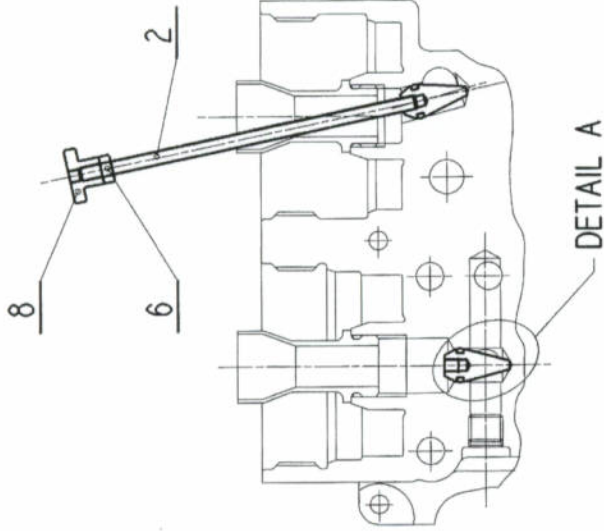
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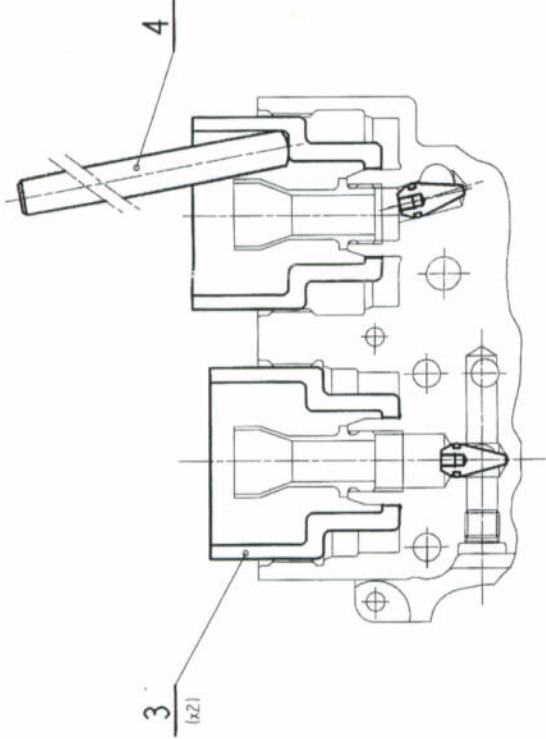
04/02/08
ISSUE DATE:

| | | | |
|---|---|--|--|
| DESSINE PAR: EXA-D PL LE: 11/12/02 | VERIFIE PAR: C. FROUIN | INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST 2100 | DATE: .. DATE: .. DATE: .. DATE: .. DATE: .. DATE: .. DATE: .. DATE: .. |
| MACHINE/ENGINE: ARRIUS 2B1A - 2B2 | DESIGNATION PIECE/ DESCRIPTION: GROUPE LUBRIFICATION | N°PIECE/ PART NUMBER: 0319145050 | DATE: .. DATE: .. DATE: .. DATE: .. DATE: .. DATE: .. DATE: .. DATE: .. |
| DESIGNATION OUTLAGE KIT D'INTERVENTION TOOL NAME | | | |
| <p>CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION</p> | | | |
| ECHELLE SCALE |  Turbomeca groupe snecma | | |
| CODE FABRICANT / FROZ/ MANUFACTURER CODE | | | |
| FORMAT SIZE A3 |  TM2189G001 | | PLANCHE SHEET 0-2 |

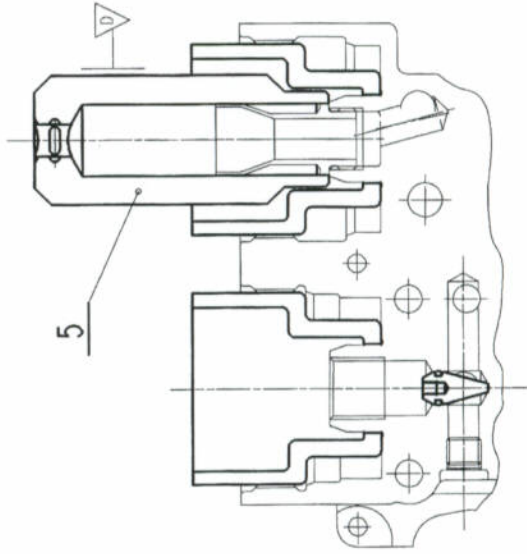
1°: MISE EN PLACE DES BOUCHONS



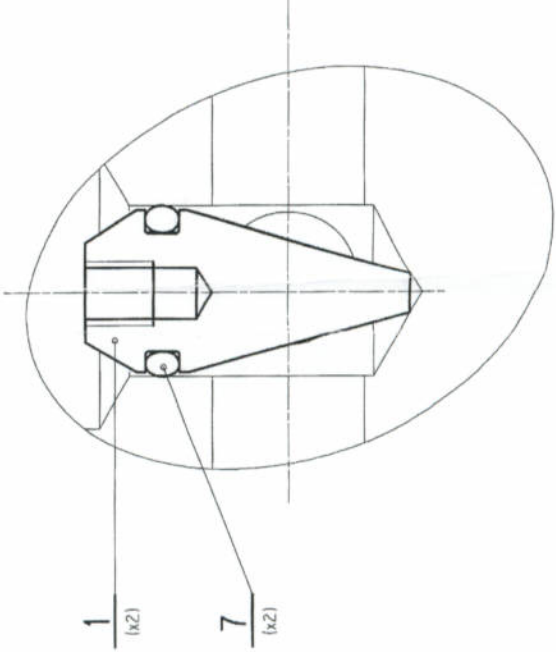
2°: MISE EN PLACE DES PROTECTEURS



3°: DEVISSAGE DES TUBES CENTRAUX



DETAIL A
Echelle 5:1



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DAYS AFTER DATE OF ISSUE

04/02/03

ISSUE DATE:

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ZONE DE MARQUAGE DE LA REFERENCE OUTILLAGE

C LES COTES ET CRITERES DU PLAN REPRES SONT A TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE"

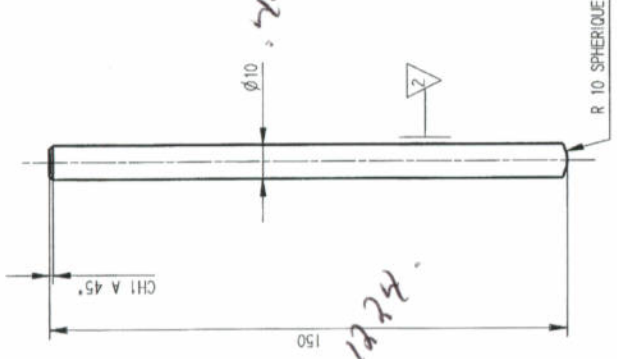
B PROCESS :
- METTRE EN PLACE LES BOUCHONS A L'AIDE DE LA TIGE FILETEE
- METTRE EN PLACE LES PROTECTEURS A L'AIDE DU POUSSOIR
- DEVISSER LES TUBES CENTRAUX A L'AIDE DE LA CLE
- NETTOYER LES TARALDAGES
- ENLEVER LES BOUCHONS
- VISSER LES NOUVEAUX TUBES

A FONCTION : CHANGE LES TUBES CENTRAUX DES ELEMENTS FILTRANTS

| | | | |
|--|--|---|-------------------------|
| DESIGNER PAR: EZA-D PL LE: 11/12/02 | VERGEE PAR: C. FROUIN | INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST. 2100 | DATE: |
| MACHINE/ENGINE: APRUS 201A - 202 | DESIGNATION PIECE/DESCRIPTION: GROUPE LUBRIFICATION | PIECE/PART NUMBER: 0319145050 | DATE: |
| DESIGNATION OUTILLAGE: KIT D'INTERVENTION | | | DATE: |
| TOOL NAME: | | | DATE: |
| CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION | | | |
| Echelle SCALE 1:1 | | | |
| Plan dessine D A O a l'aide du logiciel: MICROCADDS Revision : 6 | | | |
| Turbomeca GROUP S.p.A. | | | PLANCHE SHEET 1/1 |
| FORMAT SIZE A1 | | | DATE: 11/12/02 |

NOT A CONTROLLED COPY

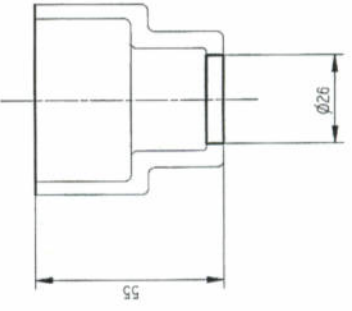
4.086



! CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°

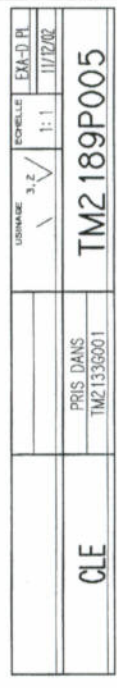
[illegible]

CHANFREINS NON COTES: 0.5 A 45°
CHAMFER



PRIS DANS PROTECTEUR REF: 8231218060
PLUG

| | | | | |
|-------------|---|---------|---------|----------|
| PROTECTEUR | ▽ | USINAGE | ECHELLE | EXA-D P. |
| | | | 1 : 1 | 11/12/82 |
| | | | | |
| TM2 189P003 | | | | |



| | | |
|---|--|---|
| DESSIN: PAR: EAD-D JL | VERBTE PAR: C. FROUIN | INTERPRETATION DES DESSINS SELON INTERPRETATION OF DRAWINGS AS PER |
| DATE: 11/12/02 | | |
| MACHINE/ENGINE: ARROUX 281A - 282 | DESIGNATION PIECE / DESCRIPTION: GROUPE LUBRIFICATION | N°PIECE / PART NUMBER: 031914050 |
| DESIGNATION OUTLAGE | | |
| KIT D'INTERVENTION | | |
| TOOL NAME | | |
| CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION | | |

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|------------------|--|-------------------------|
| ECHÉLLE SCALE |  Turbosca groupe snecma | PI. ANGLE SHEET 2 |
| FORMAT SIZE |  A1 | TM2189G001 |